
Section 2: Hazards Identification

| EMERGENCY OVERVIEW |
| :--- |
| - Flammable Liquid |
| - May be slightly toxic. |
| - May cause moderate skin injury (reddening \& swelling). |
| - May cause eye irritation |

## Potential Health Effects, Signs and Symptoms of Exposure:

Eye
Irritating to the eyes. Symptoms of overexposure may include redness, itching, irritation and watering
Skin
May be irritating to skin in some individuals, especially after prolonged and/or repeated contact
Ingestion If product is swallowed, may cause nausea, vomiting, and/or diarrhea
Inhalation
Vapors of this product may be slightly irritating to the nose, throat and other tissue of the respiratory system. Systems of overexposure can include coughing, wheezing, nasal congestion, and difficulty breathing.
NOTE: Refer to Section II, Toxicological Information for Details
Section 3: Composition/Information on Ingredients

| INCI Name | CAS\# | EINECS\# | Exposure OSHA TWA/STEL | Limits ACGIH TWA/STEL | Carcinogen IARC/NTP/OSHA | \% |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Di-HEMA Trimethylhexyl Dicarbamate | 72869-86-4 | 276-957-5 | N/E | N/E | Not Listed | 25.0-45.0 |
| Butyl Acetate | 123-86-4 | 204-658-1 | 150ppm | 150ppm | Not Listed | 10.0-25.0 |
| HEMA | 868-77-9 | 212-782-2 | N/E | N/E | Not Listed | 5.0-15.0 |
| Hydroxypropyl Methacrylate | 27813-02-1 | 248-666-3 | N/E | N/E | Not Listed | 5.0-15.0 |
| Ethyl Acetate | 141-78-6 | 205-500-4 | 400ppm | 400ppm | Not Listed | 5.0-15.0 |
| Isobornyl Methacrylate | 7534-94-3 | 231-403-1 | N/E | N/E | Not Listed | 5.0-10.0 |
| Nitrocellulose | 9004-70-0 | N/A | N/E | N/E | Not Listed | 1.0-10.0 |
| Isopropyl Alcohol | 67-63-0 | 200-661-7 | 400 ppm | 200 ppm | Not Listed | 1.0-5.0 |


| N/E - None Established N/R - Not Reviewed | N/DA - No Data Available N/A - Not Applicable |  |  |
| :---: | :---: | :---: | :---: |
| Di-Hema Trimethylhexyl Dicarbamate | Hazard Symbol: Xi | Risk Phrases: R36/37/38 | Safety Phrases: S14, S3/7, S62 |
| Butyl Acetate | Hazard Symbol: F | Risk Phrases: R10, R66, R67 | Safety Phrases: S2, S25 |
| HEMA | Hazard Symbol: Xi | Risk Phrases: R36/38, R43 | Safety Phrases: S2, S26, S28 |
| Hydroxypropyl Methacrylate: | Hazard Symbol: Xi | Risk Phrases: R36/37/38, R43 | Safety Phrases: S26, S36/37 |
| Ethyl Acetate | Hazard Symbol: F, Xi | Risk Phrases: R11, R36, R66, R67 | Safety Phrases: S2, S16, S26, S33 |
| Isobomyl Methacrylate: | Hazard Symbol: Xi | Risk Phrases: R36/37/38 | Safety Phrases: S26,S27,S28,S29,S30,S33,S35,S36 |
| Nitrocellulose: | Hazard Symbol: F | Risk Phrases: R11 | Safety Phrases: S2, S16, S33 S37/39 |
| Isopropyl Alcohol: | Hazard Symbol: F, Xi | Risk Phrases: R11, R36, R67 | Safety Phrases: S2, S7, S16, S24/25, S26 |

## Section 4: First Aid Measures

| First Aid for Eye | Splashes are not likely, however, if product gets into the eyes, flush with plenty of water for at least 15 minutes. <br> If irritation occurs, seek medical attention immediately. |
| :--- | :--- |
| First Aid for Skin | Remove contaminated clothing and wash contact area with soap and water for 15 minutes. <br> In case of exposure to a high concentration of vapor or mist, remove person to fresh air. If breathing has stopped, administer <br> artificial respiration and seek medical attention. |
| First Aid for Inhalation | If appreciable quantities are swallowed, seek medical attention. |

## Section 5: Fire Fighting Measures

| Flash Point $\left({ }^{\circ} \mathrm{F} /{ }^{\circ} \mathrm{C}\right.$ ) | Flammable Limit (vol\%) | Auto-ignition Temperature (vol\%) |
| :---: | :---: | :---: |
| $38^{\circ} \mathrm{F} / 3.33^{\circ} \mathrm{C}$ | No Data | No Data |

Method:
WARNING: Flammable. Keep away from heat, lit cigarettes, sparks \& open flame .Keep containers closed

| Extinguishing Media: <br> Fire Fighting Instructions: | Use carbon dioxide or dry chemical for small fires; aqueous foam or water for large fires. <br> Remove all ignition sources. Wear self-contained breathing apparatus and complete personal protective equipment when entering confined areas where potential for exposure to vapors or products of combustion exists. |
| :---: | :---: |
| Section 6: Accidental Release Measures |  |
| Spill: | Before cleaning any spills or leak, individuals involved in spill cleanup must wear appropriate Personal Protective Equipment. Dike and contain spill with inert material (e.g. sand or earth). Use ONLY non sparking tools for recovery and clean-up. Transfer liquid to containers for recovery or disposal and solid diking material to separated containers for proper disposal. Remove contaminated clothing promptly and wash affected skin areas with soap and water. Keep spills and cleaning runoffs out of municipal sewers and open bodies of water. US Regulations (CERCLA) require reporting spills and releases to soil, water and air in excess of reportable quantities. The toll free number for the US Coast Guard National Response Center is (800) 424-8802. EU Regulations require the consultation of Directive 98/24/EC. Dispose and report per regulatory requirements if necessary. Please prevent washings from entering waterways. |

## Section 7: Handling and Storage

| Handling: | Keep container closed when not in use. Avoid prolong contact with the product. Avoid breathing vapors of this product. <br>  <br> Use in a well ventilated location. <br> Storage: |
| :--- | :--- |
|  | Product is extremely light sensitive. If exposed to natural light, LED, UVA, UVB or UV any light, material will cure very quickly. |
|  | Store in a cool, dry place, away from heat and all types of light. |
| Special precautions | Store away from incompatible materials |

## Section 8: Exposure Controls / Personal Protection

| Engineering Controls | When working with large quantities of product, provide adequate ventilation. Ensure that an eyewash station, sink or washbasin <br> is available in case of exposure to eyes. |
| :--- | :--- |
| Personal Protective Equipment | To identify additional Personal protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance <br> General: <br> with the OSHA PPE Standard (29CFR1910.132), or European Standard EN166 be conducted before using this product. Provide eye <br> wash stations and safety showers. Wear impervious clothing to prevent ANY contact with this product, such as gloves, apron <br> boots, or whole body suits. Nitrile rubber is better than PVC. |
| Eye / Face Protection: | Wear chemical splash goggles <br> Skin Protection: <br> Respiratory Protection: |
|  | A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain <br> limited circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by nuisance |
| level organic vapor dust masks can be used, however the use of the respirator is limited. Follow OSHA respirator regulations |  |
| found in 29 CFR 1910.134 or European Standard EN 149. |  |

## Section 9: Physical and Chemical Properties

| Appearance | Odor \& Odor Threshold | Specific Gravity | Viscosity | \%Volatile |
| :---: | :---: | :---: | :---: | :---: |
| viscous liquid | characteristic acrylate odor | $(H 20=1): 1.15$ | N/DA | By Volume: $<7.0$ |


| Boiling Point/Freezing Point | Decomposition Temperature | Octanol/Water Partitioning Coefficient Log Po/w | Vapor Density | Evaporation Rate | Ignition | Solubility In Water | $\left(20^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| N/A | N/A | N/A | No Data | No Data | No Data | Insoluble |  |


| Flash Point ( ${ }^{\circ} \mathrm{F} /{ }^{\circ} \mathrm{C}$ ) | Flammable Limit (vol\%) | Auto-ignition Temperature (vol\%) |
| :---: | :---: | :---: |
| $38^{\circ} \mathrm{F} / 3.33^{\circ} \mathrm{C}$ | No Data | No Data |

## Section 10: Stability and Reactivity

| Stability | Incapability (Material to Avoid): |
| :---: | :---: |
| Normally Stable | Polymerization initiators including peroxides, strong oxidizing agents, copper, copper alloys, carbon steel, iron, rust and strong bases. |
| Hazardous Decomposition Products: | Hazardous Polymerization: |
| Fumes produced when heated to | May occur --- Uncontrolled polymerization may cause rapid evolution of heat and increased pressure that could |
| decomposition may include: | result in violent rupture of sealed storage vessels or containers. |
| carbon monoxide, carbon dioxide |  |
| Conditions to Avoid: |  |
| Storage $>100^{\circ} \mathrm{F} / 38^{\circ} \mathrm{C}$, exposure to light, loss of dissolved air, loss of polymerization, contamination with incompatible materials. |  |

## Section 11: Toxicological Information

| Acute Oral Toxicity | Acute Dermal Toxicity | Irritation - skin | Irritation - Eye |  |
| :---: | :---: | :---: | :---: | :---: |
| No info available | No info available |  | No info available | No info available |
| Further hazardous properties cannot be excluded. The product should be handled with care when dealing with chemicals. |  |  |  |  |


| Sensitization | Mutagenicity | Sub-chronic Toxicity |
| :---: | :---: | :---: |
| N/DA | N/DA | N/DA |


| Acute Toxicity to Fish | Acute Toxicity to Invertebrates | Bioconcentration | Toxicity to Sewage Bacteria |
| :---: | :---: | :---: | :---: |
| No Information Available | No Information Available | No Information Available $\quad$ No Information Available |  |
| Environmental Stability: |  |  |  |
| Ethyl Acetate: | compound can be removed from contaminated environments from volatilization, and biodegradation. This compound's half-life in water is |  |  |
| Butyl Acetate: | significant. This compound can be removed from contaminated environments from volatilization, and biodegradation. This compound's half |  |  |
| Isopropyl Alcohol: | Low Kow $=0.05-0.14$. Isopropyl alcohol occurs naturally; it is generated during microbial degradation pf plant and animal wastes. When released on land or water, it is apt to volatilize and biodegrade. The estimated half-life in water is 5.4 days, Isopropyl alcohol is not expected to bioconcentrate. |  |  |
| Chemical Fate Information |  |  |  |
| Biodegradability | No Information Available |  |  |
| Chemical Oxygen Demand | No Information Available |  |  |

To the best of our knowledge, the ecotoxocological and chemical fate properties have not been thoroughly investigated.
Do not allow to enter drinking water supplies, wastewater, or soil.

## Section 13: Disposal Considerations

Waste disposal must be in accordance with appropriate Federal, State and local regulations. US. EPA Waste \#: D001
Dispose of diking materials and absorbent in compliance with State, Local, and Federal regulations. Residual vapors may explode on ignition; do not cut, drill, or weld on on or near the container. Mix with compatible chemical which is less flammable and incinerate. Whatever cannot be saved for recovery or recycling should be handled as hazardous waste and sent to a RCRA approved waste facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements. For EU Member State, please refer to any relevant Community provisions relating to waste. In their absence, it is useful to remind the user that national or regional provisions may be in force.


## Section 15: Regulatory Information

US Federal Regulations

| Clean Air Act: HAP/ODS | This product contains the following hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act: <br> - NONE <br> This product does not contain any Class I or Class 2 ODS |
| :--- | :--- |
| Clean Water Act: Priority Pollutant | This product contains the following Hazardous Substances as defined by the CWA: <br> - NONE <br> This product does not contain any substances that are a Priority Pollutant or Toxic Pollutant under the CWA |
| FDA: Food Packaging Status | This product has not been cleared by the FDA for use in food packaging and /or other applications as an indirect food additive. |
| Occupational Safety and Health Act | This product is considered to be a hazardous chemical under the OSHA Hazard Communication Standard. Its hazards are: <br> - Immediate (acute) health hazard <br> - Delayed (chronic) health hazard <br> - Reactive hazard |
| RCRA | This product is not considered to be a hazardous waste under RCRA (40 CFR 261) |
| SARA Reporting Requirements: | SARA 304 (40 CFR Table 302.4)- Butyl Acetate, Ethyl Acetate |


| SARA Threshold Planning Quantity: | There are no specific Threshold Planning Quantities for the components of this product. |
| :---: | :---: |
| TSCA Section 8(b) Inventory: | This product contains chemicals listed on the TSCA inventory or otherwise complies with TSCA pre-manufacture notification requirements. |
| CERCLA Reportable Quantity (RQ): | Butyl Acetate: 2270 kg ; $5000 \mathrm{lbs} . ;$ Ethyl Acetate: $2270 \mathrm{~kg} ; 5000 \mathrm{lbs}$. |
| State Regulations |  |
| CA Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4, |
| California No Significant Risk Rule: | NONE |
| MA Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4, Nitrocellulose CAS\# 9004-70-0 |
| NJ Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4 |
| PA Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4 |
| FL Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4 |
| MN Right-to-Know Law: | Ethyl Acetate CAS \#141-78-6, Butyl Acetate CAS \# 123-86-4 |


| International Regulations |
| :--- |
| CDSL: Canadian Inventory <br> (on Canadian Transitional List) |
| Hydroxpropyl methacrylate CAS \#27813-02-1 is on the DSL List. WHMIS = D2B <br> Hyroxycyclohexyl phenyl ketone CAS\# $947-19-3$ is on the DSL list. WHMIS - n/da <br> 2-Hydroxyethyl methacrylate CAS\# 868-77-9 is on the DSL List. WHMIS $-\mathrm{n} / \mathrm{da}$ <br> Isobornyl Methacrylate CAS\# 7534-94-3 is on the DSL list. WHMIS $-\mathrm{n} / \mathrm{da}$ <br> Ethyl Acetate CAS\# 141-78-6 is on the DSL list.WHMIS $=$ B2,D2B <br> Butyl Acetate CAS \# 123-86-4 is on the list. WHMIS + B2, D1B, D2B |

## Section 16: Other information

| Labeling according to EC Directives - 1999/45/EC |  |
| :--- | :--- |
| European Community: | HNH Gel: <br> - <br> - HAZARD SYMBOLS: $\mathbf{X i}$ irritant, $\boldsymbol{F}:$ Flammable, Xn: Harmful <br> - RISK PHRASES: R22: Harmful if swallowed, R36/38/37: Irritating to eyes, respiratory system, and skin, R43: May <br> cause sensitization by skin contact. R10 Flammable, R11 Highly Flammable, R20 Harmful by inhalation <br> R21 Harmful in contact with the skin, R41 Risk of serious damage to eyes, R50 Very toxic to aquatic organisms <br> R53 May cause long term adverse effect in the aquatic environment, R65 Harmful, may cause lung damage <br> R66 Repeated exposure may cause skin dryness or cracking, R67 Vapors may cause drowsiness and dizziness <br> - SAFETY PHRASES: S18: Handle and open container with care, S24/25: avoid contact with skin and eyes, S36/37: <br> Wear suitable protective clothing and gloves, S38: in case of insufficient ventilation, wear suitable respiratory <br> equipment. S16: Keep away from sources of ignition-No Smoking, S23: Do no breathe vapor, <br> S29: Do not empty into drains, S33: Take precautionary measures against. |

## Hazard Symbols:

Xi - Irritants
F - Flammable substances or preparations

- RISK PHRASES:

R10: Flammable
R11: Highly Flammable
R36: Irritating to eyes
R36/38: Irritating to eyes and skin
R36/38/37: Irritating to eyes, respiratory system, and skin
R43: May cause sensitization by skin contact.
R66: Repeated exposure may cause skin dryness or cracking
R67: Vapors may cause drowsiness and dizziness

- SAFETY PHRASES:

S2: Deep out of the reach of children
S3/7: Keep container tightly closed in a cool place
S7: Keep container tightly closed
S14: Keep away from polymerization initiators including peroxides, strong oxidizing agents, copper, copper alloys, carbon steel, iron, rust and strong bases
S16: Keep away from sources of ignition - No smoking
S24/25: Avoid contact with skin and eyes
S25: Avoid contact with eyes
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S27: Take off immediately all contaminated clothing
S28: After contact with skin, wash immediately with plenty of soap and water for 15 minutes.
S29: Do not empty into drains
S30: Never add water to this product
S33: Take precautionary measures against static discharges
S35: this material and its container must be disposed of in a safe way
S36: Wear suitable protective clothing
S36/37: Wear suitable protective clothing and gloves
S37/39: Wear suitable gloves and eye/face protection
S62: If swallowed, do not induce bomiting: seek medical advice immediately and show this container or label where possible.


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